



Dart Aerospace Ltd.
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Canada

Tel (613) 632-5200
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C3

Job Sheet 193125



Part No: C3

Job Qty: 1 pcs

Part Name: C-Series Remote Hook 3,000 lbs Lift Capacity



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 4/9/19

Job Tracking No: REWORK

Due Date: 4/12/19

Created By: Linda Lacelle

Type: SOLD

Description:

Note: DWG C3 Rev 2 IPP Rev A 18.03.29 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard	Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier Lead Time	
95	External Load - 1	1 pcs	4/12/19	4/12/19	0.00	1.00	External Load - 1	AP 2019/04/09
							External Load - 2	
							External Load - 3	
100	External Load - 2 - B4B	1 pcs	4/12/19	4/12/19	0.00	1.00	External Load - 1 - B4B	AP 2019/04/09
							External Load - 2 - B4B	
							External Load - 3 - B4B	
110	QC 5	1 pcs	4/12/19	4/12/19	0.00	0.00	QC 5 - 10	DAS APR 09 2019 9-89
							QC 5 - 12	
							QC 5 - 17	
							QC 5 - 18	
							QC 5 - 19	
							QC 5 - 22	
							QC 5 - 24	
							QC 5 - 3	
							QC 5 - 43	
							QC 5 - 49	
							QC 5 - 51	
							QC 5 - 58	
							QC 5 - 68	
							QC 5 - 9	
							QC 5 - 50	
							QC 5 - 30	
							QC 5 - 40	
120	DC - 1 - B4B	1 pcs	4/12/19	4/12/19	0.00	0.00	DC - 1 - B4B	4
							DC - 2 - B4B	
130	Packaging 3-2 - Stock - B4B	1 pcs	4/12/19	4/12/19	0.00	0.00	Packaging 3 - 1 - B4B	4
							Packaging 3 - 2 - B4B	
							Packaging 3 - 3 - B4B	
							Packaging 3 - 4 - B4B	
							Packaging 3 - 5 - B4B	
							Packaging 3 - 6 - B4B	



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Container No: S170812

Part: C3

Job No: 193125

Serial No/Batch: S170812

Revision: 2

Inspector:

Exp Date:

Instructions:

Date: 04/09/19

APR 11 2019

DAS 30 989

					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
140 QC 21 - SA	1 pcs	4/12/19	0.00 0.00		QC 21 - SA - 21	
					QC 21 - SA - 70	APR 11 2019
					QC 21 - SA - 53	DAS 70 9-89

Part Op 95 - (Small Fab) 1- PICK C3-2-1 AND LASER ENGRAVE AS PER DWG . SEE NOTE 3 AND 4 ON SHEET 3. 2-
Descriptions: ASSEMBLE AS PER DWG
100 - (Small Fab) 1- PICK C3-2-1 AND LASER ENGRAVE AS PER DWG . SEE NOTE 3 AND 4 ON SHEET 3. 2-
ASSEMBLE AS PER DWG
110 - QC5- Inspect part completeness to step on W/O)
120 - (Document Control)- Photocopy blue file OM & OOPM-C3 Rev 4
130 - Identify as per dwg & Stock Location: _____) Identify and Stock
140 - (QC21- Final Inspection - Work Order Release)
*GREASE AEROSHELL NO.7 M138724 SAF-T-ELE (M139009)
LOCTITE 620 (M138933)*

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
C3	C-Series Remote Hook 3,000 lbs Lift Capacity	1 pcs (1 ea)	95-External Load - 1	S158100
C3-4-4A	C3 Load Beam Assy	1 pcs (1 ea)	100-External Load - 2 - B4B	S029282

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
95-External Load - 1	C3	1	1	1
Allocated Container Detail				
	Qty	Container No	Location	Init
	1	S158100	qc 21 - sa - 21	
100-External Load - 2 - B4B	C3-4-4A	1	9	0
		<i>5</i>		<i>S116956</i>
		<i>1</i>		<i>S076012</i>

Part Specifications
Specifications could not be found.

Plex 4/9/19 9:26 AM dart.lacelle.linda

MAKE SURE YOU ARE USING THE CORRECT TEST FORM FOR THE CORRECT SOI ENOID!

NEW SOI ENOID (152951-001)

Work Order 193125

Customer _____

Serial Number 5158100

Date 2019-4-9

# of Releases	Load (Lbs.)	Release Method	Remarks	Result	Pass/Fail
1	7,500	Static Hold	Hold for two minutes and reduce load to zero	N/A	<u>Pass</u>
10	1,500	Electircal, 25 volts	No "hang ups" permitted	N/A	<u>Pass</u>
2	3,000	Electircal, 22 volts	Current shall not exceed 12.8 A	<u>9.2</u> A	<u>Pass</u>
2	2,500	Electircal, 22 volts	Current shall not exceed 12.8 A	<u>8.7</u> A	<u>Pass</u>
2	2,000	Electircal, 22 volts	Current shall not exceed 12.8 A	<u>8.3</u> A	<u>Pass</u>
2	1,500	Electircal, 22 volts	Current shall not exceed 12.8 A	<u>8.0</u> A	<u>Pass</u>
2	500	Electircal, 22 volts	Current shall not exceed 12.8 A	<u>7.7</u> A	<u>Pass</u>
1	3,000	Electircal, 20 volts	Current shall not exceed 11.6 A	<u>7.3</u> A	<u>Pass</u>
1	3,000	Electircal, 28 volts	Current shall not exceed 16.2 A	<u>9.7</u> A	<u>Pass</u>
1	3,000	Manual		N/A	<u>Pass</u>
1	3,000	Impact Test	Impact shackle 10x , shall not release	N/A	<u>Pass</u>
1	N/A	Solenoid Ohms	Shall not exceed 1.7-2.0 Ω	<u>2.0</u> Ω	<u>Pass</u>
1	N/A	Electircal Continuity	Across both wires	N/A	<u>Pass</u>

Test Conducted By: Michel Labade

Technician

Submit

Signature: _____

QC 5 Small FAB / QA

DAS
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